

comprising the steps of: sealing said fastener assembly to one or more lips; sealing one of said lips to one of said walls; said fastener assembly comprising an engaging portion and a flexible interlocking fastener assembly releasably connected to a complementary engaging portion, said complementary engaging portion sealed to said front wall only as a result of a sealing operation upstream from a forming and filling nozzle cylinder of a form, fill and seal machine, sealing an end of said front wall to said flexible interlocking fastener lip, and to said back wall, and forming a perforation on said front wall intermediate said complementary engaging portion and said end sealed to said flexible interlocking fastener lip, whereby when said engaging portion is engaged to said complementary engaging portion, said fastener assembly blocks any opening of said perforation whereby a fail-safe reclosable bag barrier is formed reducing the risk of contamination or release of contents within or from an interior storage volume of said bag by inadvertent separation of one portion of said front wall from another portion of said front wall.

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27. (twice amended) The method of Claim 25 further comprising the step of securing predetermined sections of said fastener assembly having said flexible interlocking fastener lip to a continuous elongate sheet of said web material which forms said front and rear walls at bag length intervals along said continuous elongate sheet.